

Customer Drawing

/1\ VIEWS SHOWN OF ALTERNATE GATE LOCATION, AND RADIUS CONFIGURATION.

2. MAX TUBING DIAMETER (0.25").

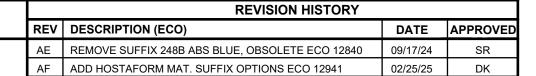
NOTES:

DRAWING NO.

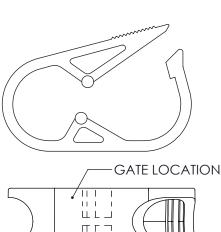
C340TCSX

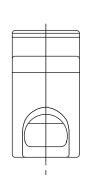
- 3. CRITICAL DIMENSION ARE CIRCLED AND SUBJECT TO INSPECTION.
- 4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS SHOWN BELOW.

6. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.









SUFFIX "X" INDICATES MATERIAL & COLOR:

CELCON M270: **HOSTAFORM MT24U01:**

HF - WHITE NO SUFFIX - WHITE HFB - BLUE B - BLUE HFR - RED R - RED

HFBK - BLACK **BK-BLACK CR-CREAM** HFCR - CREAM HFYL - YELLOW YL- YELLOW

PL - PURPLE HFPL - PURPLE **QUALITY CRITERIA**

O.D. FLASH 0.020 MAX. (0.5mm)

GATE VESTIGE 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

1 OF 2

2002W - WHITE ABS

248R - RED ABS 248G - GREEN ABS

248Y - YELLOW ABS

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

DRAWN BY M.S TE 07/20/88 HR® Halkey-Roberts® ATE 07/20/88 APPROVED BY J.W. MATERIAL SEE NOTE **TUBING CLAMP** FINISH N/A UNLESS OTHERWISE SPECIFIED PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPER
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY
REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. SIZE AF UNLESS OTHERWISE SPECIFI DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1* TWO PLACE DECIMAL ± .0* THREE PLACE DECIMAL ± .0* C340TCSX $(-\oplus)$ DO NOT SCALE DRAWING

C340TCSX REV AF Customer Drawing

BILL of Materials:

CELCON M270 & COLORANT	HOSTAFORM MT24U01 & COLORANT	ABS 348 & COLORANT
SUFFIX "X"	SUFFIX "X"	SUFFIX "X"
B- Blue: Celcon M90-07 CG3671K20	HFB - MT24U01 MT24U01CG3671K20	
NONE - Natural: N/A	HF - MT24U01	2002W - WHITE 348012002
R - Red: Ticona	HFR - MT24U01 MT24U01CS3067K20	248R - RED 34800000 CABS18445
PL - Purple: Chroma Color 2607C	HFPL - MT24U01 MT24U01PURP2607C	248G - GREEN 34800000 CABS18445
YL - Yellow: Celcon M90-07 CL34074K20	HFYL - MT24U01 MT24U01CL34074K20	248Y - YELLOW 34800000 CC10258016WE
CR - Cream: Celcon M90-07 CB34075K20	HFCR - MT24U01 MT24U01CB34075K2	
BK - Black: Celcon M90-07 CD34073K20	HFBK - MT24U01 MT24U01CD34073K20	

	DRAWN BY M.S.	DATE 07/20/88	HR® Halkey-Roberts		la a set a ®
	APPROVED BY J.W.	DATE 07/20/88			perts [®]
	MATERIAL SEE NO	TE	TITLE		
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH N/A		TUBING CLAMP		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:	THIRD ANGLE PROJECTION	В	C340TCSX	ĀF
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		SCALE 1:1	DO NOT SCALE DRAWING	SHEET 2 OF 2